



Installation Instructions for Mercedes Sprinter
-Voyager Rack

Thank you for your recent purchase. Attached you will find install instructions for your 144-170 Voyager Rack. It is fairly simple, and shouldn't take more than an hour, however should you need assistance, please TEXT 941 421 9300 and we will get back to you as quickly as possible.

TOOLS NEEDED: 3/8 Ratchet, 13mm wrench/socket, 14mm wrench/socket, Rubber Mallet, Flat Head Screw Driver, Sharpie/Marker

- 1) **Install Rails onto your vehicle (stock rails skip this step) - be sure to silicon all through points, and bolt rail to vehicle using Jack-Nuts, or drop your headliner and through-bolt your rails.**
- 2) **Find small flat bracket with 2 square holes.**
- 3) **Insert 2 carriage bolts through each bracket. (carriage bolts have a rounded top, and square insert)**
- 4) **Using a rubber mallet, slide 8 brackets, starting at the back of the rail, per side WITH bolts into your roof channel, space evenly, or close to the spacing on your rack.**
- 5) **After all flat brackets have been slid into the tracks, find "U" brackets, has 2 holes on the bottom and 1 on top. NOTE: Elongated bracket goes at the REAR of the rack/track.**
- 6) **Loosely bolt each U bracket to your carriage bolts using a washer, lock washer (if provided) and a locking nut. After all brackets have been installed, set front of rack onto brackets, then the rear section.**
- 7) **Bolt the middle of the rack together using 5/16 hardware provided (4 bolts, 4 nuts, 8 washers) and tighten. Center the rack on the rails, so all the hardware reaches the rack.**

